

- $$\left[ \begin{array}{c} \text{D}-\text{N}=\text{N}-\text{M}-\text{N}=\text{N} \\ \text{HO}_3\text{S} \end{array} \begin{array}{c} \text{OH} \\ \text{---} \end{array} \text{N} \begin{array}{c} \text{B} \\ \text{H} \end{array} \right]_n \quad (I)$$

(a)

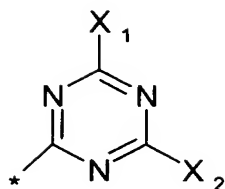
R<sub>1</sub>, R<sub>2</sub>, R<sub>3</sub>, are independently H; C<sub>1-4</sub>alkyl; C<sub>1-4</sub>alkoxy, -SO<sub>3</sub>H; -OH or -CN; or independently -SO<sub>2</sub>-Y or -O-Y, wherein Y is an unsubstituted C<sub>1-4</sub>-alkenyl group or an unsubstituted C<sub>1-4</sub>alkyl group, or wherein Y is an NC-, HO-, HOSO<sub>3</sub>-, halogen-substituted C<sub>1-4</sub>-alkenyl group or an NC-,

HO-, HOSO<sub>3</sub>-, halogen-substituted C<sub>1-4</sub>alkyl group, ~~or Y is -NR<sub>11</sub>R<sub>12</sub>~~  
where R<sub>11</sub> and R<sub>12</sub> are independently H, C<sub>1-4</sub>alkyl or substituted C<sub>1-4</sub>alkyl  
or combine with the interjacent nitrogen to form a five- or six-  
membered ring optionally including ~~which may comprise~~ one or two or  
three heteroatoms ~~(one or two N, O or S atoms in addition to the~~  
~~nitrogen)~~, in which case the heterocyclic ring is unsubstituted or the  
heterocyclic ring is substituted by one or two C<sub>1-4</sub>alkyl groups,

or D is a bicyclic ring system optionally ~~which may be~~ substituted with C<sub>1-4</sub>  
alkoxy, -SO<sub>3</sub>H; -OH or -CN; or independently -SO<sub>2</sub>-Y or -O-Y,  
wherein Y is an unsubstituted C<sub>1-4</sub>-alkenyl group or an unsubstituted  
C<sub>1-4</sub>alkyl group, ~~or wherein Y is an NC-, HO-, HOSO<sub>3</sub>-, halogen-~~  
~~substituted C<sub>1-4</sub>-alkenyl group or an NC-, HO-, HOSO<sub>3</sub>-, halogen-~~  
~~substituted C<sub>1-4</sub>alkyl group, or Y is -NR<sub>11</sub>R<sub>12</sub> where R<sub>11</sub> and R<sub>12</sub> are~~  
each as defined above, wherein each of the rings can optionally  
independently be a five-membered or six-membered ring and these  
five- or six-membered rings, optionally including ~~which may include~~  
one or two or three heteroatoms ~~(one or two N, O or S atoms in~~  
~~addition to nitrogen)~~ and, wherein the ~~this~~ bicyclic ring system is not  
further substituted by substituents attached via azo groups, and

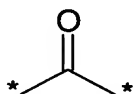
M is a bridging phenyl group which may be unsubstituted or substituted  
by C<sub>1-4</sub>alkyl, C<sub>1-4</sub>alkoxy, hydroxyl, carboxyl, sulpho, cyano or halogen,  
and

when n = 1, B is hydrogen, an unsubstituted aryl radical, a substituted aryl  
radical, an unsubstituted acyl radical, a substituted acyl radical or a  
substituted triazine derivative having the formula

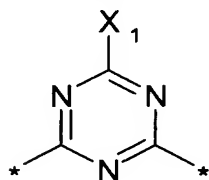


where X<sub>1</sub> and X<sub>2</sub> are independently unsubstituted amine -NH<sub>2</sub> or substituted amine -NR<sub>21</sub>R<sub>22</sub> where R<sub>21</sub> and R<sub>22</sub> are independently have the following meanings: H, C<sub>1-4</sub>alkyl or substituted C<sub>1-4</sub>alkyl, or combine with the interjacent nitrogen to form a five- or six-membered ring which one or two or three heteroatoms (~~one or two~~ N, O or S atoms in addition to the nitrogen), in which case the heterocyclic ring is unsubstituted or the heterocyclic ring is substituted by one or two C<sub>1-4</sub>alkyl groups

or when n = 2, B is a bridge of the formula

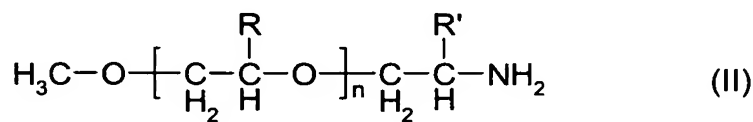


or a bridge of the formula



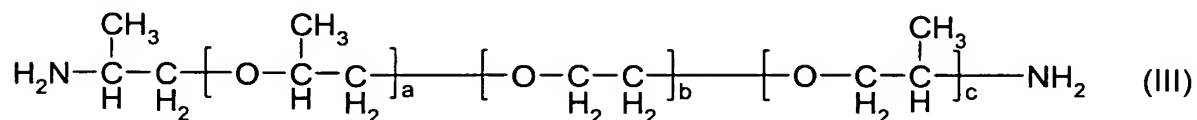
where X<sub>1</sub> is as defined above

and at least one of the polyoxyalkyleneamines of the formula



where  $n = 10$  ~~[[ - ]]~~ to 50 and wherein R and R' are independently H or methyl

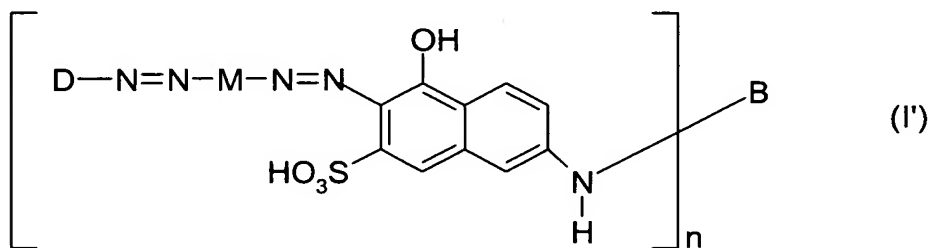
or of the formula



where  $a + c = 2$  to 6 and  $b = 2$  ~~[[ - ]]~~ to 40

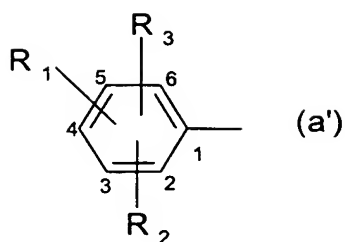
with the proviso that the molecular weight of the polyoxyalkyleneamine (II) or polyoxyalkyleneamine (III) is less than 1000.

2. (currently amended) A concentrated ~~Concentrated~~ aqueous solution ~~solutions~~ of ~~anionic disazo dyes~~ according to Claim 1, characterized in that wherein the dye of the formula I is a dye of the formula I'



3. (currently amended) A concentrated ~~Concentrated~~ aqueous solution ~~solutions~~ of ~~anionic disazo dyes~~ according to Claim 1, characterized in that wherein

D is a radical of the formula (a')

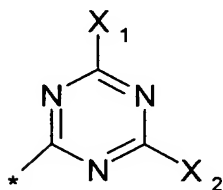


where

$R_1$ ,  $R_2$ ,  $R_3$ , are independently H;  $C_{1-4}$ alkyl  $C_{1-4}$  alkoxy;  $-SO_3H$ ;  $-OH$  or  $-CN$ ;

M is a bridging phenyl group which may be unsubstituted or substituted by  $C_{1-4}$ alkyl,  $C_{1-4}$ alkoxy; sulfo, carboxyl, hydroxyl and

B is H, an unsubstituted phenyl group or substituted phenyl group or a substituted triazine derivative of the formula



where  $X_1$  and  $X_2$  are independently as defined above and  $n = 1$ .

4. (currently amended) A concentrated aqueous solution ~~Concentrated aqueous solutions~~ according to Claim 1 ~~any one of Claims 1 to 3~~, characterized in that ~~they comprise~~ comprising 5% to 40% by weight ~~[[of]]~~ the dye of ~~[[the]]~~ formula I,

5~~[[ -]]~~ to 40% by weight ~~[[of]]~~ the polyglycolamine of ~~[[the]]~~ formula II or of ~~[[the]]~~ formula III and 20% to 90% by weight of water.

5. (currently amended) A concentrated aqueous solution ~~Concentrated aqueous solutions~~ according to Claim 4, ~~characterized in that they comprise~~ comprising 10 to 30% by weight ~~[[of]]~~ the dye of the formula I, 10 to 30% by weight ~~[[of]]~~ ~~the~~ polyglycolamine of ~~[[the]]~~ formula II or of formula III and 40 to 80% by weight of water.
6. (currently amended) An inkjet ink comprising a solution ~~Inkjet inks~~ ~~characterized in that they comprise solutions~~ according to Claim 1 ~~any one of Claims 1 to 5~~.
7. (currently amended) A process ~~Use of solutions according to any one of Claims 4 to 5 for dyeing and/or printing a hydroxyl-containing substrate~~ substrates and for producing inkjet inks comprising the step of contacting the concentrated aqueous solution according to Claim 1 with the hydroxyl-containing substrate.
8. (currently amended) A hydroxyl-containing substrate ~~Hydroxyl-containing substrates characterized in that they have been dyed or printed with solutions dyed and/or printed by the process according to any one of Claims 1 to 5~~ Claim 7.
9. (currently amended) A process according to Claim 7, wherein ~~Hydroxyl-containing substrates characterized in that the hydroxyl-containing substrates are~~ substrate is paper.
10. (new) A hydroxyl-containing paper dyed and/or printed by the process according to Claim 9.